1. **Product Information**

   **Product Name:** Basic No-Blush™ Part A Resin  
   **Chemical Family:** Epoxy Resin  
   **Product Code:** ER120-A

2. **Composition/Information on Ingredients**

   **Chemical Name** | **CAS Number** | **Percent** | **Exposure Limits**  
   --- | --- | --- | ---  
   Bisphenol-A Epichlorohydrin | 25068-38-6 | > 80 | N/E N/E (Not established)  
   Benzyl Alcohol | 100-51-6 | < 20 | N/E N/E

3. **Health Hazards**

   **Eye Contact:** May cause irritation and swelling.  
   **Skin Contact:** May cause irritation and sensitization. Symptoms can be immediate or delayed several hours.  
   **Inhalation:** May cause irritation and temporary or permanent sensitization.  
   **Ingestion:** May cause irritation. **Other:** Preexisting skin sensitization may be aggravated by exposure to this product.

4. **First Aid Measures**

   **Eyes:** Flush eyes thoroughly with water for at least 15 minutes while holding eyelids open. Seek medical attention.  
   **Skin:** Remove contaminated clothing. Wipe excess from skin and wash the affected area thoroughly with soap and water. Wash contaminated clothing thoroughly before reuse.  
   **Inhalation:** Remove to fresh air, and provide oxygen or artificial respiration if needed. Obtain medical attention; symptoms can be delayed up to several hours.  
   **Ingestion:** DO NOT induce vomiting. Give 1-2 cups of water or milk unless the person is drowsy, convulsing, or unconscious. Get medical attention.

5. **Fire Fighting Measures**

   **Flammable Properties:** Flash Point: >300°F (PMCC)  
   **Explosive Limits:** Not applicable  
   **Auto-Ignition Temperature:** Not applicable  
   **Hazardous Decomposition Products:** Carbon monoxide, carbon dioxide, aldehydes, and other organic substances  
   **Extinguishing Media and Fire Fighting Instructions:** When sufficiently large quantities are present, firefighters should be equipped with full bunker gear, including a positive pressure, NIOSH approved, self-contained breathing apparatus. Extreme heat or water contamination may cause closed containers to explode. **Extinguishing Media:** Use carbon dioxide, dry chemical, or appropriate foam.

6. **Accidental Release Measures**

   Ventilate the spill area and evacuate if necessary. Remove all ignition sources. Dike and contain large spills. Clean-up personnel should use adequate protective equipment.

7. **Handling and Storage**

   Store in a cool, dry place, in closed containers at room temperature. Avoid contact with incompatible materials. Wear protective eyewear, chemical-resistant gloves, and other protective clothing as appropriate.

8. **Exposure Control and Personal Protection**

   **Engineering/Ventilation Controls:** Effective engineering controls should be used whenever possible to eliminate and/or reduce worker exposure to all respiratory hazards. General ventilation, local ventilation, or isolation may prove adequate to keep airborne concentrations below exposure limits. **Respiratory Protection:** If exposure limits are exceeded and local ventilation is unavailable, a supplied-air respirator or a self-contained breathing apparatus is required. **Skin Protection:** Impervious gloves and protective clothing should be worn as necessary. **Eye Protection:** Chemical Splash goggles or safety glasses with side shields should be worn as appropriate.

9. **Stability and Reactivity**

   **Chemical Stability:** Stable under normal conditions and use. **Conditions and Materials to Avoid:** Reacts with amines and strong oxidizing agents. **Hazardous Polymerization:** Will not occur.

10. **Physical and Chemical Properties**

    **Appearance/Odor:** Clear liquid, slight ether odor  
    **Boiling Point:** Not determined  
    **Vapor Pressure (mm Hg):** <1 @ 25°C  
    **Vapor Density (air=1):** >1  
    **Specific Gravity:** 1.14  
    **Solubility in Water:** None

11. **Toxicological Information**

    This section provides toxicological information with regard to the pure form of the component indicated. It is suggested that persons trained in its evaluation interpret this information. **Epoxy Resins:** Acute Oral LD50 (Rat): 11.4 g/kg. Acute Dermal LD50 (rabbit): >20 g/kg

12. **Disposal Considerations**

    Keep out of surface waters, sewers, and waterways entering or leading to surface waters. Notify authorities if any exposure to the environment occurs or is likely to occur. Utilize an appropriate disposal facility, in compliance with applicable federal, state, and local environmental control regulations.

13. **Transportation Information and Regulatory Information**

    **DOT/IATA Proper Shipping Name:** Not Regulated. **TSCA:** The chemical components of this product are included in the TSCA Chemical Substance Inventory, as required. **SARA TITLE III:** Section 313 - Toxic Chemicals: None  
    **Section 313/312 - Hazard Categories:** Fire Hazard: No. Reactivity Hazard: No. Sudden Release of Pressure Hazard: No. Immediate (Acute) Health Hazard: Yes. Delayed (Chronic) Health Hazard: No. **NFPA Hazards:** Health - 2, Flammability - 1, Reactivity - 0. **HMIS Hazards:** Health - 2, Flammability - 1, Reactivity - 0

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date of prep: 6/23/06  
Manufactured by: ERC in RI  
Distributed by: Progressive Epoxy Polymers - 48 Wildwood Drive - Pittsfield, NH 03263 - Tel: 603-435-7199 - Fax: 603-435-7182
1. Product Information

Product Name: Basic No-Blush ™ Winter Hardener Part B Chemical Family: Aliphatic Amine Product Code: ER120-W-B

2. Composition/Information on Ingredients

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Percent</th>
<th>ACGIH TLV-TWA</th>
<th>OSHA PEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amines</td>
<td>100</td>
<td>N/E</td>
<td>N/E (Not established)</td>
</tr>
</tbody>
</table>

The specific ingredients of this product are considered a trade secret.

3. Health Hazards

Eye Contact: Corrosive liquid. Cause severe irritation and may cause burn.  
Skin Contact: Corrosive liquid. Cause irritation and sensitization. Symptoms can be immediate or delayed several hours.  
Inhalation: Can cause respiratory tract irritation.  
Ingestion: Can cause nausea, headache, and gastrointestinal irritation.  
Other: Preexisting skin sensitization may be aggravated by exposure to this product.

4. First Aid Measures

Eyes: Flush eyes thoroughly with water for at least 15 minutes while holding eyelids open. Seek medical attention.  
Skin: Remove contaminated clothing. Wipe excess from skin and wash the affected area thoroughly with soap and water.  
Wash contaminated clothing thoroughly before reuse.  
Inhalation: Remove to fresh air, and provide oxygen or artificial respiration if needed. Obtain medical attention; symptoms can be delayed up to several hours.  
Ingestion: DO NOT induce vomiting. Give 1-2 cups of water or milk unless the person is drowsy, convulsing, or unconscious. Get medical attention.

5. Fire Fighting Measures

Flash Point: >200°F (PMCC)  
Explosive Limits: Not applicable  
Auto-Ignition Temperature: Not applicable  
Extinguishing Media: Use carbon dioxide, dry chemical, or appropriate foam.  
Extinguishing Media and Fire Fighting Instructions: When sufficiently large quantities are present, firefighters should be equipped with full bunker gear, including a positive pressure, NIOSH approved, self-contained breathing apparatus. Extreme heat or water contamination may cause closed containers to explode.

6. Accidental Release Measures

Ventilate the spill area and evacuate if necessary. Remove all ignition sources. Dike and contain large spills. Flush area with water spray. Clean-up personnel should use adequate protective equipment.

7. Handling and Storage

Store in a cool, dry place, in closed containers at room temperature. Avoid contact with incompatible materials. Wear protective eyewear, chemical-resistant gloves, and other protective clothing as appropriate.

8. Exposure Control and Personal Protection

Engineering/Ventilation Controls: Effective engineering controls should be used whenever possible to eliminate and/or reduce worker exposure to all respiratory hazards. General ventilation, local ventilation, or isolation may prove adequate to keep airborne concentrations below exposure limits.  
Respiratory Protection: If exposure limits are exceeded and local ventilation is unavailable, a supplied-air respirator or a self-contained breathing apparatus is required.  
Skin Protection: Impervious gloves and protective clothing should be worn as necessary.  
Eye Protection: Chemical splash goggles or safety glasses with side shields should be worn as appropriate.

9. Stability and Reactivity

Chemical Stability: Stable under normal conditions and use.  
Conditions and Materials to Avoid: Reacts with epoxy and strong oxidizing agents.  
Hazardous Polymerization: Will not occur

10. Physical and Chemical Properties

Appearance/Odor: Amber liquid, slight odor  
Boiling Point: Not determined  
Density (air=1): >1  
Specific Gravity: 0.996  
Solubility in Water: Slightly soluble

11. Toxicological Information

Acute Toxicity Data: Not available  
Chronic Toxicity Data: Not available

12. Disposal Considerations

Keep out of surface waters, sewers, and waterways entering or leading to surface waters. Notify authorities if any exposure to the environment occurs or is likely to occur. Utilize an appropriate disposal facility, in compliance with applicable federal, state, and local environmental control regulations.

13. Transportation and Regulatory Information

DOT/IATA Proper Shipping Name: Amines, Liquid, Corrosive, NOS (Aliphatic Amine)  
Hazard Class: 8  
UN: 2735  
PG: III  
Label: Corrosive

14. Regulatory Information

TSDCA: The chemical components of this product are included in the TSCA Chemical Substance Inventory, as required. SARA TITLE III: Section 313 - Toxic Chemicals: None  
NFPA Hazards: Health - 2, Flammability - 0, Reactivity - 0  
HMIS hazards: Health - 2, Flammability - 0, Reactivity - 0  
date of prep: 6/23/06  
Manufactured by: ERC in RI  
Distributed by: Progressive Epoxy Polymers - 48 Wildwood Drive - Pittsfield, NH 03263 - Tel: 603-435-7199 - Fax: 603-435-7182