1. Product Information

Product Name: LPU Marine 100 (Polyester Poly-Urethane Coating) Base
Product Class: Polyurethane Coating Product Code: CG020-B

2. Composition/Information on Ingredients

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>Percent</th>
<th>OSHA PEL</th>
<th>ACGIH TLV</th>
<th>Vapor Pressure</th>
<th>mm Hg and Temp. F</th>
</tr>
</thead>
<tbody>
<tr>
<td>PM Acetate</td>
<td>108-65-6</td>
<td>20-25</td>
<td>N/E (Not established)</td>
<td>3.7</td>
<td>68</td>
<td></td>
</tr>
<tr>
<td>*Xylene (Xylol)</td>
<td>1330-20-7</td>
<td>3-5</td>
<td>100 ppm</td>
<td>100 ppm</td>
<td>5.1</td>
<td>68</td>
</tr>
<tr>
<td>Polyester Resins Mixture</td>
<td>N/E (Not established)</td>
<td>Not Established</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

*Indicates toxic chemical(s) subject to reporting requirements of Section 313 of Title III and of 40 CFR 372.

3. Physical Data

Boiling Range (Deg. F): 220/F  Vapor Density: Heavier than air  Evaporation Rate: Slower than Ether  Percent Volatile By Volume: 46  Weight Per Gallon (lbs.): 12.5 ± .5

4. Fire and Explosion Hazard Data

Flash Point (Deg.F): 80/ F  Lower Explosive Limit: 1.0.  Extinguishing Media: Foam, alcohol foam, CO2, dry chemical, water spray  OSHA Flammability Classification: Flammable Liquid IC  Special Firefighting Procedures: Wear a NIOSH/MSHA approved self contained breathing apparatus and full protective clothing. Use water to keep fire exposed containers cool. Water may be ineffective as an extinguishing agent.  Unusual Fire and Explosion Hazards: Vapors are heavier than air and may travel along the ground or be moved by ventilation to ignition sources at locations distant from material handling point. Pressure may build up in containers and create an explosion hazard.

5. Health Hazard Data

THIS PRODUCT IS FLAMMABLE.  Effects of Overexposure: Eyes: Irritation, burning, tearing and redness.  Skin: Moderately irritating.  Ingestion: Abdominal pain, nausea, vomiting and diarrhea.  Inhalation: Excessive exposure to vapors can cause headache, dizziness, uncoordination, nausea and loss of consciousness.  Emergency and First Aid Procedures: Eyes: Flush with water for 15 minutes.  Skin: Remove contaminated clothing, wash skin with soap and water.  Ingestion: DO NOT induce vomiting. Get medical attention immediately.  Inhalation: Move to fresh air, aid breathing if necessary.  In all cases, consult a physician for best treatment.  Chemical listed as carcinogen or potential carcinogen: NTP: No  IARC: No  OSHA: No

6. Reactivity Data


7. Spill or Leak Procedures

Steps to be taken in case material is released or spilled: Dike spill area. Absorb spill with inert absorbent material. Place in sealed metal containers for proper disposal.  Waste Disposal Method: Dispose of in accordance with local, state and federal regulations.

8. Special Protection Information

Respiratory Protection: Use a NIOSH/MSHA jointly approved respirator  Neoprene or rubber  Eye Protection: Chemical splash goggles  Other Protective Equipment: Protective clothing, barrier cream, eye bath, safety shower.

9. Special Precautions

Precautions to be taken in handling and storing: Store in dry area. Keep away from open flames and high temperatures.  Other precautions: Minimize contact. Avoid breathing vapors. Practice good industrial hygiene and safe working practices.

13. Transportation Information and Regulatory Information

H.M.I.S. Codes: Health - 2, Flammability - 3, Reactivity - 0

Date of prep: 01/05/08  Manufactured by: GCPM in AL
Distributed by: Progressive Epoxy Polymers - 48 Wildwood Drive - Pittsfield, NH 03263 - Tel: 603-435-7199 - Fax: 603-435-7182
MATERIAL SAFETY DATA SHEET

1. Product Information

Product Name: LPUMarine (Polyester Poly-Urethane Coating) Curing Agent
Product Class: Polyurethane Coating
Product Code: CG020-A

2. Composition/Information on Ingredients

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS Number</th>
<th>Weight Percent</th>
<th>Occupt. Exposure Limits</th>
<th>Vapor Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>*N-Butyl Acetate</td>
<td>123-86-4</td>
<td>10-20</td>
<td>150 ppm</td>
<td>150 ppm</td>
</tr>
<tr>
<td>*Xylene (Xylo)</td>
<td>1330-20-7</td>
<td>10-20</td>
<td>100 ppm</td>
<td>100 ppm</td>
</tr>
<tr>
<td>Isocynate Oligomer</td>
<td>Mixture</td>
<td>70-80</td>
<td>0.5 mg/m3 (TWA)</td>
<td>Not Determined</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>1.0 mg/m3 (STEL)</td>
<td></td>
</tr>
</tbody>
</table>

*Indicates toxic chemical(s) subject to reporting requirements of Section 313 of Title III and of 40 CFR 372.

3. Physical Data

Boiling Range (Deg. F): 300/200
Vapor Density: Heavier than air
Evaporation Rate: Slower than Ether

4. Fire and Explosion Hazard Data

Flash Point (Deg. F): 80
Lower Explosive Limit: 1.0
Extinguishing Media: Foam, alcohol foam, CO2, dry chemical
OSHA Flammability Classification: Flammable Liquid IC
Special Firefighting Procedures: Wear a NIOSH/MSHA approved self contained breathing apparatus and full protective clothing. Use water to keep fire exposed containers cool. Water may be ineffective as an extinguishing agent.

Unusual Fire and Explosion Hazards: Vapors are heavier than air and may travel along the ground or be moved by ventilation to ignition sources at locations distant from material handling point. Pressure may build up in containers and create an explosion hazard.

5. Health Hazard Data

THIS PRODUCT IS FLAMMABLE.

Effects of Overexposure:
Eyes: Irritation, burning, tearing and redness.
Skin: Moderately irritating.
Ingestion: Abdominal pain, nausea, vomiting and diarrhea.
Inhalation: Excessive exposure to vapors can cause headache, dizziness, uncoordination, nausea and loss of consciousness.

Emergency and First Aid Procedures:
Eyes: Flush with water for 15 minutes.
Skin: Remove contaminated clothing, wash skin with soap and water.
Inhalation: DO NOT induce vomiting. Get medical attention immediately.

In all cases, consult a physician for best treatment.

Chemical listed as carcinogen or potential carcinogen: NTP: No  IARC: No  OSHA: No

6. Reactivity Data

Stability: Product Stable
Conditions to Avoid: All sources of ignition
Incompatibility (Materials to avoid): Oxidizing agents, strong acids and bases.
Hazardous Decomposition Products: Carbon monoxide, carbon dioxide, nitrogen oxides and organic compounds.
Hazardous Polymerization: Will not occur.

7. Spill or Leak Procedures

Steps to be taken in case material is released or spilled: Dike spill area. Absorb spill with inert absorbent material. Place in sealed metal containers for proper disposal.
Waste Disposal Method: Dispose of in accordance with local, state and federal regulations.

8. Special Protection Information

Respiratory Protection: Use a NIOSH/MSHA jointly approved respirator
Eye Protection: Chemical splash goggles
Other Protective Equipment: Protective clothing, barrier cream, eye bath, safety shower.

9. Special Precautions

Precautions to be taken in handling and storing: Store in dry area. Keep away from open flames and high temperatures.
Other precautions: Minimize contact. Avoid breathing vapors. Practice good industrial hygiene and safe working practices.

10. Transportation Information and Regulatory Information

H.M.I.S. Codes: Health - 3, Flammability - 3, Reactivity - 1

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