

**SAFETY DATA SHEET
CF-615 PART B HARDENER**



CF-615 is resold as "Epoxy Cream" by Progressive Epoxy Polymers, Inc.

Page 1 –10/23/2015

1. Product and Company Identification

Product Code: CF-615 HARD
Product Name: CF-615 PART B HARDENER
Trade Name: POLY-CHEMCURE CF-615 HARDENER
Company Name: Gulf Coast Paint Mfg.
30075 County Rd. 49
Loxley, AL 36551
Emergencies Involving Spills, Leaks
Fires, Exposures, or Accidents
Emergency Contact: CHEMTREC: (800) 424-9300

Phone Number:
(251) 964-7911

2. Hazards Identification

Skin Corrosion/Irritation, Category 1B
Skin Sensitization, Category 1
Serious Eye Damage/Eye Irritation, Category 1
Germ Cell Mutagenicity – Category 2
Acute Toxicity: Oral, Category 4
Aquatic Toxicity (Acute), Category 1
Aquatic Toxicity (Chronic), Category 1



GHS Signal Word Danger

GHS Hazard Phrases: H314 - Causes severe skin burns and eye damage.

H302 – Harmful if swallowed.

H361 – Suspected of damaging fertility or the unborn child.

H411 – Toxic to aquatic life with long lasting effects.

GHS Precaution Phrases: P260 - Do not breathe dust/fume/gas/mist/vapors/spray.

P264 - Wash hands thoroughly after handling.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P270 – Do not eat, drink or smoke when using this product.

P202 – Do not handle until all safety precautions have been read and understood.

P281 – Use personal protective equipment as required.

P273 – Avoid release to the environment.

GHS Response Phrases: P303+361+353 - IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin

with

water/shower.

P332+313 - If skin irritation occurs, get medical advice/attention.

P305+351+338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present

and easy to do. Continue rinsing.

P337+313 - If eye irritation persists, get medical advice/attention.

P301+330+331 – IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Get medical aid.

P304+340 - IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Get medical attention.

P370+378 - In case of fire, use water spray, dry chemical, carbon dioxide, or alcohol-resistant foam.

GHS Storage and

P403+235 - Store in cool/well-ventilated place. Store locked up.

Disposal Phrases:

Contact a licensed professional waste disposal service to dispose of this material.

Potential Health Effects:

Chronic inhalation may cause effects similar to those of acute inhalation.

Inhalation:

May be harmful if inhaled. Material is extremely destructive to the tissue of the mucous membranes and upper respiratory tract.

Skin Contact:

May be harmful if absorbed through the skin. Causes skin burns.

Eye Contact:

Causes eye burns.

Ingestion:

May be harmful if swallowed.

CF-615 PART B HARDENER/PAGE 2

3. Composition/Information on Ingredients

CAS #	Hazardous Components (Chemical Name)	Concentration
Proprietary	Epoxy amine	40.0 - 45.0 %

14808-60-7	Silicon dioxide	20.0 - 30.0%
84852-15-3	Phenol, 4-nonyl-, branched	10.0 - 20.0 %
90-72-2	2,4,6-Tris(Dimethylaminomethyl)Phenol	5.0 – 15.0%

4. First Aid Measures

Emergency and First Aid

Procedures

In Case of Inhalation: If inhaled, remove to fresh air. If breathing is difficult, give oxygen. Remove from exposure and move to fresh air

immediately. Get medical aid.

In Case of Skin Contact: Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.

Wash

clothing before reuse. If skin irritation occurs, get medical advice/attention.

In Case of Eye Contact: Flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical aid immediately.

In Case of Ingestion: Never give anything by mouth to an unconscious person. Rinse mouth with water. Do NOT induce vomiting. Get medical aid.

Signs and Symptoms of Exposure: Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes and skin.

Cough, Shortness of breath, Headache, Nausea.

Note to Physician: Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

5. Fire Fighting Measures

Suitable Extinguishing Media: Use water spray, dry chemical, carbon dioxide, or alcohol-resistant foam. For large fires, apply water from as far

as possible. Use very large quantities (flooding) of water applied as a mist or spray; solid streams of water may be

ineffective. Cool all affected containers with flooding quantities of water.

Fire Fighting Instructions: Use water spray to cool unopened containers. Protective Equipment: Wear self-contained breathing apparatus

and protective clothing to prevent contact with skin and eyes.

6. Accidental Release Measures

Steps To Be Taken In Case Personal precautions.

Material is Released or Spilled: Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas. Environmental precautions. Do not let product enter drains. Soak up with inert absorbent material and dispose of hazardous waste. Keep in suitable, closed containers for disposal.

7. Handling and Storage

Precautions To Be Taken in Avoid inhalation of vapor mist. Normal measures for preventive fire protection.

Handling:

Precautions To Be Taken: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

8. Exposure Controls/Personal Protection

CAS #	Partial Chemical Name	OSHA TWA	ACGIH TWA
Proprietary	Epoxy amine	N/E	N/E
14808-60-7	Silicon dioxide	PEL: 8825 ppm/(%SiO ₂ +5)	TLV: 0.05 mg/m ³ (R)
84852-15-3	Phenol, 4-nonyl-, branched	N/E	N/E
90-72-2	2,4,6-Tris (Dimethylamino)methyl]phenol	N/E	N/E

Respiratory Equipment (Specify Type): For nuisance exposures use type P95 (US) or type P1 (EU EN 143) particle respirator. For higher level protection use type OV/AG/P99 (US) or type ABEK-P2 (EU EN 143) respirator cartridges. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU). Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls..

CF-615 PART B HARDENER/PAGE 3

Eye Protection: Safety glasses with side shield. For a higher degree of protection, wear chemical splash goggles.

Protective Gloves: Wear appropriate protective gloves to prevent skin exposure, such as butyl rubber or nitrile rubber. Wear appropriate protective clothing to prevent skin exposure.

Other Protective Clothing: Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower. Use adequate general or local exhaust ventilation to keep airborne concentrations below the permissible exposure (Ventilation, etc.) limits.

Engineering Controls

Work/Hygienic/Maintenance Practices: Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday. Wash thoroughly after handling. Wash contaminated clothing before reuse.

9. Physical and Chemical Properties

Physical States: Gas Liquid Solid

Flash Point: >220°F

Boiling Point: >230°F

Explosive Limits: LEL: N/A UEL: N/A

Weight Per Gallon: 9.40 +/- .3

Vapor Pressure (mm Hg): N/A

Vapor Density: N/A

Evaporation Rate: N/A

Percent Volatile: 0

10. Stability and Reactivity

Stability: Unstable [] Stable [X] No data available.

Conditions to Avoid - Excess heat

Instability:

Incompatibility – Materials Strong oxidizing agents, acids.

To Avoid:

Hazardous Decomposition Or Byproducts: Formed under fire conditions. Carbon oxides, nitrogen oxides (NOx).

Byproducts:

Possibility of Hazardous Reactions: Will occur [] Will not occur [X]

Reactions:

Conditions to Avoid - No data available

Hazardous Reactions:

11. Toxicological Information

Toxicological Information: Epidemiology: No information found.

Teratogenicity: Reproductive Effects: Mutagenicity: No information found.

Neurotoxicity: No information available.

Irritation or Corrosion: Serious eye damage/eye irritation.

Carcinogenicity/Other Information: These products contain more than 0.1% crystalline silica (CAS #14808-60-7) which has been classified by IARC a Class 1 carcinogen. Normal application procedures pose no hazard since the silica is set and encapsulated, but grinding or sanding dried films may yield respirable silica dusts. Control exposures to less than 0.1 mg per cubic meter of air using approved dust filter respirators. Skin contact: Prolonged or repeated contact with product may cause slight skin irritation. Impervious gloves should be worn if prolonged skin contact is likely.

ACGIH Carcinogens

Quartz (CAS 14808-60-7) A2 Suspected human carcinogen

IARC Monographs, Overall Evaluation of Carcinogenicity

Quartz (CAS 14808-60-7) 1 Carcinogenic to humans

US NTP Report on Carcinogens: Known Carcinogen

Quartz (CAS 14808-60-7) Known to be human carcinogen

OSHA PEL: Exposure to airborne crystalline silica shall not exceed an 8 hour time weighted average limit as stated in 29CFR 1910.1000, Table-Z-1-A Air contaminants, specifically: Silica, Crystalline Quartz (Respirable) 0.1

MG/M3. ACGIH TLV-TWA: 01 MG/M3. NIOSH Maximum permissible conc. 0.05 MG/M3, 10 hour workday, 40

hour week. This product contains the following substances known to the State of California to cause cancer, birth defects, or other reproductive hazards: Crystalline Silica.

CF-615 PART B HARDENER /PAGE 4

12. Ecological Information

General Ecological Information: Toxic to aquatic life with long lasting effects.

13. Disposal Considerations

Waste Disposal Method: Dispose of as unused product. This material may be burned in a chemical incinerator equipped with an afterburner and scrubber. Observe all federal, state, and local environmental regulations. Contact a licensed professional waste disposal service to dispose of this material.

14. Transport Information

LAND TRANSPORT (US DOT):

DOT Proper Shipping Name: Consumer Commodity. ORM-D (for 1 gallon and quart cans)
UN3066, Paint Related Material, 8, PG III (sizes larger than 1 gallon)



IMDG Shipping Name: UN3066, Paint Related Material, 8, PG III
The marine pollutant mark is not required when transported in sizes of ≤ 5 L or ≤ 5 kg (per container)



AIR TRANSPORT (ICAO/IATA):

IATA Shipping Name: UN3066, Paint Related Material, 8, PG III



15. Regulatory Information

EPA SARA (Superfund Amendments and Reauthorization Act of 1986) Lists

CAS #	Hazardous Components (Chemical Name)	S. 302 (EHS)	S. 304 RQ	S. 313 (TRI)
Proprietary	Epoxy Amine	No	No	No
14808-60-7	Silicon dioxide	No	No	No

84852-15-3	Phenol, 4-nonyl-, branched	No	No	No
90-72-2	2,4,6-Tris(Dimethylamino)methyl]phenol	No	No	No

All components in this product are listed in the TSCA Inventory List.

V.O.C. (mixed): 0 LBS/GL (0 GMS/L)

16. Other Information

Revision Date: 10/23/2015

Additional Information About this Product:

Hazardous Material Information System III (U.S.A)

Health: 3
 Flammability: 1
 Reactivity: 0
 Personal Protection: *

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by Gulf Coast Paint Mfg. Inc., and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

