

Pebble Deck Gold™ TECHNICAL DATA

High Performance Exterior Surface Epoxy

**Reduced Yellowing
Clear Epoxy
Good Flexibility**

**Non Hazmat - Air Shippable
Moisture Tolerant During Application and Cure
VOC Class: Waterproof VOC - 0 g/l**

<p>STANDARD PRODUCT DESCRIPTION</p>	<p>Pebble Deck Gold is a two component high build epoxy coating that offers excellent durability. This product is an exterior clear coating for resurfacing pebble decks and other outdoor applications. Note: ALL epoxies will yellow in sunlight, over time. This product has reduced/less yellowing.</p>
<p>USES</p>	<p>Repair of pebble decks Installation of pebble decks Waterfalls</p>
<p>FEATURES</p>	<p>Moisture Tolerant - during and after application Tenacious adhesion on properly prepared surfaces Tile like high gloss finish Environmentally sound - 0% VOC</p>
<p>PHYSICAL PROPERTIES</p>	<p>TYPE Modified Epoxy/Proprietary Blend Amine Adduct Hardener COMPONENTS Two COLOR Slightly amber (will yellow) GLOSS High VOLUME SOLIDS 100% COVERAGE About 125 sq. ft./gallon SHELF LIFE Unmixed components - one year minimum MAX. REC. SERVICE TEMP. Dry air temp. 300°F (149°C) Immersion: Deionized water 190°F (88°C) MIX RATIO 2:1 (Part A:Part B) by volume POT LIFE 30 minutes @ 77°F (25°C). Time will be extended at lower temperatures and shortened when higher. The larger the batch the shorter the pot life. MINIMUM CURE TIME Full service @ 77F/25C: 12 hours MINIMUM RECOAT TIME 3 hours @ 77F/25C MAXIMUM RECOAT TIME 48 hours @ 77F/25C METHOD OF APPLICATION Roller/brush (split foam rollers are available) THINNER If necessary - do not exceed 20% thinner by volume of mixed material CLEAN UP Use Acetone or other Ketone solvent.</p>

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PREPARATION	<p>Surface must be entirely clean of oils, grease, biological growth, loose rust and other loose contaminants.</p> <p>Best if not applied below 50°F (10°C). All application and surface preparation should be consistent with good painting practices.</p>
APPLICATION	<p>This is a two component system. Thoroughly blend 2 parts base to 1 part curing agent using a power agitator for 3-5 minutes. To ensure complete mixing, scrape sides and bottom of containers. Incomplete mixing will result in soft spots that may never cure. Do not mix more material than can be applied within the pot life. Begin application immediately after mixing (no induction time).</p> <p>Air and surface temperature should be between 50-90F/10-32C.</p>
LIMITATIONS	<p>‘Gritty’ lumps in the part A are signs of common epoxy crystallization. Warming the part A epoxy for several hours at approx. 100° F will dissolve the lumps and return it to a creamy consistency.</p> <p>Keep away from heat, flame and ignition sources.</p>
STORAGE	<p>Material should be stored in a dry area under cover at temperatures between 45-90F/7-35C. It is recommended that the coating components be kept inside at a minimum of 60F/16C for 24 hours prior to start of application.</p>
TRANSPORT	<p>Not Regulated by DOT</p>

SAFETY: This is a hazardous material if misused. Read and understand the Material Safety Data Sheet (MSDS) before use.

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